



A Brand ADO-SUS

Advanced Performance Carbide Drills for Stainless Steels and Titanium Alloys

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

List 5210

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL



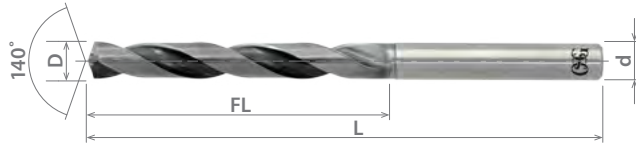
2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8667200	●	-	-	-	2.000	0.07874	18.00	70.00	-	3.00
8667210	●	-	-	-	2.100	0.08268	19.00	70.00	-	3.00
8667220	●	-	-	-	2.200	0.08661	20.00	70.00	-	3.00
8667230	●	-	-	-	2.300	0.09055	21.00	70.00	-	3.00
521009312	●	3/32	-	-	2.381	0.09375	22.00	70.00	-	3.00
8667240	●	-	-	-	2.400	0.09449	22.00	70.00	-	3.00
8667250	●	-	-	-	2.500	0.09843	23.00	70.00	-	3.00
8667260	●	-	-	-	2.600	0.10236	24.00	78.00	-	3.00
8667270	●	-	-	-	2.700	0.10630	25.00	78.00	-	3.00
8667276	●	-	-	-	2.760	0.10866	25.00	78.00	-	3.00
8667278	●	-	-	-	2.780	0.10945	26.00	78.00	-	3.00
8667280	●	-	-	-	2.800	0.11024	26.00	78.00	-	3.00
8667290	●	-	-	-	2.900	0.11417	27.00	78.00	-	3.00
8667300	●	-	-	-	3.000	0.11811	27.00	78.00	-	3.00
8667310	●	-	-	-	3.100	0.12205	28.00	86.00	-	4.00
8667315	●	-	-	-	3.150	0.12402	29.00	86.00	-	4.00
521012512	●	1/8	-	-	3.175	0.12500	29.00	86.00	0.125	-
8667320	●	-	-	-	3.200	0.12598	29.00	86.00	-	4.00
8667326	●	-	-	-	3.260	0.12835	29.00	86.00	-	4.00
8667330	●	-	-	-	3.300	0.12992	30.00	86.00	-	4.00
8667340	●	-	-	-	3.400	0.13386	31.00	86.00	-	4.00
8667350	●	-	-	-	3.500	0.13780	32.00	86.00	-	4.00
8667360	●	-	-	-	3.600	0.14173	33.00	86.00	-	4.00
8667366	●	-	-	-	3.660	0.14409	33.00	86.00	-	4.00
8667368	●	-	-	-	3.680	0.14488	34.00	86.00	-	4.00
8667370	●	-	-	-	3.700	0.14567	34.00	86.00	-	4.00
8667375	●	-	-	-	3.750	0.14764	34.00	86.00	-	4.00
8667380	●	-	-	-	3.800	0.14961	35.00	86.00	-	4.00
8667390	●	-	-	-	3.900	0.15354	36.00	86.00	-	4.00
521015612	●	5/32	-	-	3.969	0.15625	36.00	86.00	-	4.00
8667400	●	-	-	-	4.000	0.15748	36.00	86.00	-	4.00
521016112	●	-	20	-	4.089	0.16100	37.00	95.00	-	6.00
8667410	●	-	-	-	4.100	0.16142	37.00	95.00	-	5.00
8682410	●	-	-	-	4.100	0.16142	37.00	95.00	-	6.00
8667420	●	-	-	-	4.200	0.16535	38.00	95.00	-	5.00
8682420	●	-	-	-	4.200	0.16535	38.00	95.00	-	6.00
8667430	●	-	-	-	4.300	0.16929	39.00	95.00	-	5.00
8682430	●	-	-	-	4.300	0.16929	39.00	95.00	-	6.00
521017112	●	11/64	-	-	4.366	0.17188	40.00	95.00	0.188	-
8667440	●	-	-	-	4.400	0.17323	40.00	95.00	-	5.00
8682440	●	-	-	-	4.400	0.17323	40.00	95.00	-	6.00
8667450	●	-	-	-	4.500	0.17717	41.00	95.00	-	5.00
8682450	●	-	-	-	4.500	0.17717	41.00	95.00	-	6.00
8667460	●	-	-	-	4.600	0.18110	42.00	95.00	-	5.00
8682460	●	-	-	-	4.600	0.18110	42.00	95.00	-	6.00
8667462	●	-	-	-	4.620	0.18189	42.00	95.00	-	5.00
8667464	●	-	-	-	4.640	0.18268	42.00	95.00	-	5.00
8667470	●	-	-	-	4.700	0.18504	43.00	95.00	-	5.00
8682470	●	-	-	-	4.700	0.18504	43.00	95.00	-	6.00
521018712	●	3/16	-	-	4.763	0.18750	44.00	95.00	0.188	-
8667480	●	-	-	-	4.800	0.18898	44.00	95.00	-	5.00
8682480	●	-	-	-	4.800	0.18898	44.00	95.00	-	6.00
8667485	●	-	-	-	4.850	0.19094	44.00	95.00	-	6.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: MEGA COOLER applies only to diameter sizes over 6mm.





List 5210 (Continued)

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL



2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
8667490	●	-	-	-	4.900	0.19291	45.00	95.00	-	5.00
8682490	●	-	-	-	4.900	0.19291	45.00	95.00	-	6.00
8667500	●	-	-	-	5.000	0.19685	45.00	95.00	-	5.00
8682500	●	-	-	-	5.000	0.19685	45.00	95.00	-	6.00
8667510	●	-	-	-	5.100	0.20079	41.00	100.00	-	6.00
521020312	●	13/64	-	-	5.159	0.20313	42.00	100.00	0.250	-
8667520	●	-	-	-	5.200	0.20472	42.00	100.00	-	6.00
8667525	●	-	-	-	5.250	0.20669	42.00	100.00	-	6.00
8667530	●	-	-	-	5.300	0.20866	43.00	100.00	-	6.00
8667540	●	-	-	-	5.400	0.21260	44.00	100.00	-	6.00
521021312	●	-	3	-	5.410	0.21300	44.00	100.00	-	6.00
8667550	●	-	-	-	5.500	0.21654	44.00	100.00	-	6.00
8667552	●	-	-	-	5.520	0.21732	45.00	100.00	-	6.00
8667554	●	-	-	-	5.540	0.21811	45.00	100.00	-	6.00
521021812	●	7/32	-	-	5.556	0.21875	45.00	100.00	0.250	-
8667560	●	-	-	-	5.600	0.22047	45.00	100.00	-	6.00
8667570	●	-	-	-	5.700	0.22441	46.00	100.00	-	6.00
8667580	●	-	-	-	5.800	0.22835	47.00	100.00	-	6.00
8667590	●	-	-	-	5.900	0.23228	48.00	100.00	-	6.00
521023412	●	15/64	-	-	5.953	0.23438	48.00	100.00	0.250	-
8667600	●	-	-	-	6.000	0.23622	48.00	100.00	-	6.00
8667610	●	-	-	-	6.100	0.24016	49.00	109.00	-	7.00
8682610	●	-	-	-	6.100	0.24016	49.00	109.00	-	8.00
8667620	●	-	-	-	6.200	0.24409	50.00	109.00	-	7.00
8682620	●	-	-	-	6.200	0.24409	50.00	109.00	-	8.00
8667625	●	-	-	-	6.250	0.24606	50.00	109.00	-	7.00
8667630	●	-	-	-	6.300	0.24803	51.00	109.00	-	7.00
8682630	●	-	-	-	6.300	0.24803	51.00	109.00	-	8.00
8667635	●	1/4	-	E	6.350	0.25000	52.00	109.00	0.250	-
8667640	●	-	-	-	6.400	0.25197	52.00	109.00	-	7.00
8682640	●	-	-	-	6.400	0.25197	52.00	109.00	-	8.00
8667650	●	-	-	-	6.500	0.25591	52.00	109.00	-	7.00
8682650	●	-	-	-	6.500	0.25591	52.00	109.00	-	8.00
521025712	●	-	-	F	6.528	0.25700	53.00	109.00	-	8.00
8667660	●	-	-	-	6.600	0.25984	53.00	109.00	-	7.00
8682660	●	-	-	-	6.600	0.25984	53.00	109.00	-	8.00
8667670	●	-	-	-	6.700	0.26378	54.00	109.00	-	7.00
8682670	●	-	-	-	6.700	0.26378	54.00	109.00	-	8.00
521026512	●	17/64	-	-	6.747	0.26563	55.00	109.00	0.313	-
8667675	●	-	-	-	6.750	0.26575	54.00	109.00	-	7.00
8667680	●	-	-	-	6.800	0.26772	55.00	109.00	-	7.00
8682680	●	-	-	-	6.800	0.26772	55.00	109.00	-	8.00
8667690	●	-	-	-	6.900	0.27165	56.00	109.00	-	7.00
8682690	●	-	-	-	6.900	0.27165	56.00	109.00	-	8.00
8667700	●	-	-	-	7.000	0.27559	56.00	109.00	-	7.00
8682700	●	-	-	-	7.000	0.27559	56.00	109.00	-	8.00
8667710	●	-	-	-	7.100	0.27953	57.00	118.00	-	8.00
521028112	●	9/32	-	-	7.144	0.28125	58.00	118.00	0.313	-
8667720	●	-	-	-	7.200	0.28346	58.00	118.00	-	8.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: MEGA COOLER applies only to diameter sizes over 6mm.



CONTINUED

P Steel					M			K	N		S		H			
Carbon Steel			Alloy Steel	Die Steel	Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Low	Medium	High			300	400	17-4 PH		Aluminum	Nickel Alloy	Titanium	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010 1018	1035 1045	1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○		○	○	○	○		○		○	○			

○ Good ○ Best





A Brand ADO-SUS

Advanced Performance Carbide Drills for Stainless Steels and Titanium Alloys

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List 5210 (Continued)

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL



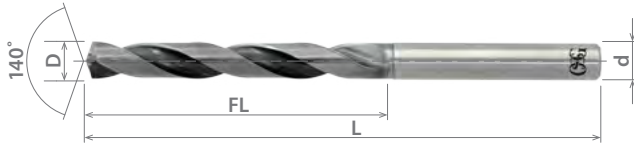
2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8667725	●	-	-	-	7.250	0.28543	58.00	118.00	-	8.00
8667730	●	-	-	-	7.300	0.28740	59.00	118.00	-	8.00
8667736	●	-	-	-	7.360	0.28976	59.00	118.00	-	8.00
8667738	●	-	-	-	7.380	0.29055	60.00	118.00	-	8.00
8667740	●	-	-	-	7.400	0.29134	60.00	118.00	-	8.00
8667750	●	-	-	-	7.500	0.29528	60.00	118.00	-	8.00
8667752	●	-	-	-	7.520	0.29606	61.00	118.00	-	8.00
8667754	●	-	-	-	7.540	0.29685	61.00	118.00	-	8.00
521029612	●	19/64	-	-	7.541	0.29690	60.00	118.00	0.313	-
8667760	●	-	-	-	7.600	0.29921	61.00	118.00	-	8.00
8667770	●	-	-	-	7.700	0.30315	62.00	118.00	-	8.00
8667775	●	-	-	-	7.750	0.30512	62.00	118.00	-	8.00
8667780	●	-	-	-	7.800	0.30709	63.00	118.00	-	8.00
8667790	●	-	-	-	7.900	0.31102	64.00	118.00	-	8.00
521031212	●	5/16	-	-	7.938	0.31250	64.00	118.00	0.313	-
8667800	●	-	-	-	8.000	0.31496	64.00	118.00	-	8.00
8667810	●	-	-	-	8.100	0.31890	65.00	128.00	-	9.00
8682810	●	-	-	-	8.100	0.31890	65.00	128.00	-	10.00
8667820	●	-	-	-	8.200	0.32283	66.00	128.00	-	9.00
8682820	●	-	-	-	8.200	0.32283	66.00	128.00	-	10.00
8667825	●	-	-	-	8.250	0.32480	66.00	128.00	-	9.00
8667830	●	-	-	-	8.300	0.32677	67.00	128.00	-	9.00
8682830	●	-	-	-	8.300	0.32677	67.00	128.00	-	10.00
521032812	●	21/64	-	-	8.334	0.32813	67.00	128.00	0.375	-
8667840	●	-	-	-	8.400	0.33071	68.00	128.00	-	9.00
8682840	●	-	-	-	8.400	0.33071	68.00	128.00	-	10.00
521033212	●	-	-	Q	8.433	0.33200	68.00	128.00	-	10.00
8667850	●	-	-	-	8.500	0.33465	68.00	128.00	-	9.00
8682850	●	-	-	-	8.500	0.33465	68.00	128.00	-	10.00
8667860	●	-	-	-	8.600	0.33858	69.00	128.00	-	9.00
8682860	●	-	-	-	8.600	0.33858	69.00	128.00	-	10.00
8667870	●	-	-	-	8.700	0.34252	70.00	128.00	-	9.00
8682870	●	-	-	-	8.700	0.34252	70.00	128.00	-	10.00
521034312	●	11/32	-	-	8.731	0.34375	70.00	128.00	0.375	-
8667875	●	-	-	-	8.750	0.34449	70.00	128.00	-	9.00
8667880	●	-	-	-	8.800	0.34646	71.00	128.00	-	9.00
8682880	●	-	-	-	8.800	0.34646	71.00	128.00	-	10.00
8667890	●	-	-	-	8.900	0.35039	72.00	128.00	-	9.00
8682890	●	-	-	-	8.900	0.35039	72.00	128.00	-	10.00
8667900	●	-	-	-	9.000	0.35433	72.00	128.00	-	9.00
8682900	●	-	-	-	9.000	0.35433	72.00	128.00	-	10.00
8667910	●	-	-	-	9.100	0.35827	73.00	136.00	-	10.00
521035912	●	23/64	-	-	9.128	0.35938	73.00	136.00	0.375	-
8667920	●	-	-	-	9.200	0.36220	74.00	136.00	-	10.00
8667924	●	-	-	-	9.240	0.36378	74.00	136.00	-	10.00
8667925	●	-	-	-	9.250	0.36417	74.00	136.00	-	10.00
8667926	●	-	-	-	9.260	0.36457	75.00	136.00	-	10.00
8667930	●	-	-	-	9.300	0.36614	75.00	136.00	-	10.00
8667936	●	-	-	-	9.360	0.36850	75.00	136.00	-	10.00
8667938	●	-	-	-	9.380	0.36929	76.00	136.00	-	10.00
8667940	●	-	-	-	9.400	0.37008	76.00	136.00	-	10.00
8667950	●	-	-	-	9.500	0.37402	76.00	136.00	-	10.00
8667952	●	-	-	-	9.520	0.37480	77.00	136.00	-	10.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: MEGA COOLER applies only to diameter sizes over 6mm.





List 5210 (Continued)

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL



2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
521037512	●	3/8	-	-	9.525	0.37500	76.00	136.00	0.375	-
8667954	●	-	-	-	9.540	0.37559	77.00	136.00	-	10.00
8667960	●	-	-	-	9.600	0.37795	77.00	136.00	-	10.00
8667970	●	-	-	-	9.700	0.38189	78.00	136.00	-	10.00
8667975	●	-	-	-	9.750	0.38386	78.00	136.00	-	10.00
8667980	●	-	-	-	9.800	0.38583	79.00	136.00	-	10.00
8667990	●	-	-	-	9.900	0.38976	80.00	136.00	-	10.00
521039012	●	25/64	-	-	9.922	0.39063	80.00	136.00	0.438	-
8668000	●	-	-	-	10.000	0.39370	80.00	136.00	-	10.00
8668010	●	-	-	-	10.100	0.39764	81.00	146.00	-	11.00
8683010	●	-	-	-	10.100	0.39764	81.00	146.00	-	12.00
8668020	●	-	-	-	10.200	0.40157	82.00	146.00	-	11.00
8683020	●	-	-	-	10.200	0.40157	82.00	146.00	-	12.00
8668025	●	-	-	-	10.250	0.40354	82.00	146.00	-	11.00
8668030	●	-	-	-	10.300	0.40551	83.00	146.00	-	11.00
8683030	●	-	-	-	10.300	0.40551	83.00	146.00	-	12.00
521040612	●	13/32	-	-	10.319	0.40625	83.00	146.00	0.438	-
8668040	●	-	-	-	10.400	0.40945	84.00	146.00	-	11.00
8683040	●	-	-	-	10.400	0.40945	84.00	146.00	-	12.00
8668050	●	-	-	-	10.500	0.41339	84.00	146.00	-	11.00
8683050	●	-	-	-	10.500	0.41339	84.00	146.00	-	12.00
8668060	●	-	-	-	10.600	0.41732	85.00	146.00	-	11.00
8683060	●	-	-	-	10.600	0.41732	85.00	146.00	-	12.00
8668070	●	-	-	-	10.700	0.42126	86.00	146.00	-	11.00
8683070	●	-	-	-	10.700	0.42126	86.00	146.00	-	12.00
521042212	●	27/64	-	-	10.716	0.42188	86.00	146.00	0.438	-
8668075	●	-	-	-	10.750	0.42323	86.00	146.00	-	11.00
8668080	●	-	-	-	10.800	0.42520	87.00	146.00	-	11.00
8683080	●	-	-	-	10.800	0.42520	87.00	146.00	-	12.00
8668090	●	-	-	-	10.900	0.42913	88.00	146.00	-	11.00
8683090	●	-	-	-	10.900	0.42913	88.00	146.00	-	12.00
8668100	●	-	-	-	11.000	0.43307	88.00	146.00	-	11.00
8683100	●	-	-	-	11.000	0.43307	88.00	146.00	-	12.00
8668110	●	-	-	-	11.100	0.43701	89.00	156.00	-	12.00
521043812	●	7/16	-	-	11.113	0.43750	89.00	156.00	0.438	-
8668120	●	-	-	-	11.200	0.44094	90.00	156.00	-	12.00
8668122	●	-	-	-	11.220	0.44173	90.00	156.00	-	12.00
8668124	●	-	-	-	11.240	0.44252	90.00	156.00	-	12.00
8668130	●	-	-	-	11.300	0.44488	91.00	156.00	-	12.00
8668136	●	-	-	-	11.360	0.44724	91.00	156.00	-	12.00
8668138	●	-	-	-	11.380	0.44803	92.00	156.00	-	12.00
8668140	●	-	-	-	11.400	0.44882	92.00	156.00	-	12.00
8668150	●	-	-	-	11.500	0.45276	92.00	156.00	-	12.00
521045312	●	29/64	-	-	11.509	0.45313	92.00	156.00	0.500	-
8668160	●	-	-	-	11.600	0.45669	93.00	156.00	-	12.00
8668170	●	-	-	-	11.700	0.46063	94.00	156.00	-	12.00
8668180	●	-	-	-	11.800	0.46457	95.00	156.00	-	12.00
8668190	●	-	-	-	11.900	0.46850	96.00	156.00	-	12.00
521046912	●	15/32	-	-	11.906	0.46875	96.00	156.00	0.500	-

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: MEGA COOLER applies only to diameter sizes over 6mm.



CONTINUED

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340				7075								
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best





A Brand ADO-SUS

Advanced Performance Carbide Drills for Stainless Steels and Titanium Alloys

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

List 5210 (Continued)

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL

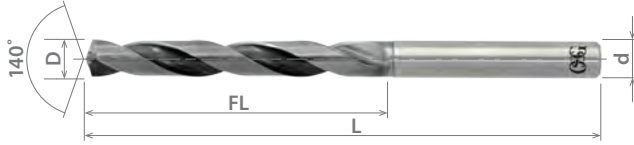
2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8668200	●	-	-	-	12.000	0.47244	96.00	156.00	-	12.00
8668210	●	-	-	-	12.100	0.47638	97.00	167.00	-	13.00
8683210	●	-	-	-	12.100	0.47638	97.00	167.00	-	14.00
8668220	●	-	-	-	12.200	0.48031	98.00	167.00	-	13.00
8683220	●	-	-	-	12.200	0.48031	98.00	167.00	-	14.00
8668230	●	-	-	-	12.300	0.48425	99.00	167.00	-	13.00
8683230	●	-	-	-	12.300	0.48425	99.00	167.00	-	14.00
521048512	●	31/64	-	-	12.303	0.48438	99.00	167.00	0.500	-
8668240	●	-	-	-	12.400	0.48819	100.00	167.00	-	13.00
8683240	●	-	-	-	12.400	0.48819	100.00	167.00	-	14.00
8668250	●	-	-	-	12.500	0.49213	100.00	167.00	-	13.00
8683250	●	-	-	-	12.500	0.49213	100.00	167.00	-	14.00
8668260	●	-	-	-	12.600	0.49606	101.00	167.00	-	13.00
8683260	●	-	-	-	12.600	0.49606	101.00	167.00	-	14.00
521050012	●	1/2	-	-	12.700	0.50000	102.00	167.00	0.500	-
8668270	●	-	-	-	12.700	0.50000	102.00	167.00	-	13.00
8668275	●	-	-	-	12.750	0.50197	103.00	167.00	-	13.00
8668280	●	-	-	-	12.800	0.50394	103.00	167.00	-	13.00
8683280	●	-	-	-	12.800	0.50394	103.00	167.00	-	14.00
8668290	●	-	-	-	12.900	0.50787	104.00	167.00	-	13.00
8683290	●	-	-	-	12.900	0.50787	104.00	167.00	-	14.00
8668300	●	-	-	-	13.000	0.51181	104.00	167.00	-	13.00
8683300	●	-	-	-	13.000	0.51181	104.00	167.00	-	14.00
8668310	●	-	-	-	13.100	0.51575	105.00	176.00	-	14.00
8668320	●	-	-	-	13.200	0.51969	106.00	176.00	-	14.00
8668325	●	-	-	-	13.250	0.52165	106.00	176.00	-	14.00
8668330	●	-	-	-	13.300	0.52362	107.00	176.00	-	14.00
8668340	●	-	-	-	13.400	0.52756	108.00	176.00	-	14.00
521053112	●	17/32	-	-	13.494	0.53125	108.00	176.00	0.625	-
8668350	●	-	-	-	13.500	0.53150	108.00	176.00	-	14.00
8668360	●	-	-	-	13.600	0.53543	109.00	176.00	-	14.00
8668370	●	-	-	-	13.700	0.53937	110.00	176.00	-	14.00
8668380	●	-	-	-	13.800	0.54331	111.00	176.00	-	14.00
8668390	●	-	-	-	13.900	0.54724	112.00	176.00	-	14.00
8668400	●	-	-	-	14.000	0.55118	112.00	176.00	-	14.00
8668410	●	-	-	-	14.100	0.55512	113.00	185.00	-	15.00
521055512	●	-	-	-	14.100	0.55512	113.00	185.00	-	16.00
8668420	●	-	-	-	14.200	0.55906	114.00	185.00	-	15.00
521055912	●	-	-	-	14.200	0.55906	114.00	185.00	-	16.00
521056212	●	9/16	-	-	14.288	0.56250	115.00	185.00	0.625	-
8668430	●	-	-	-	14.300	0.56299	115.00	185.00	-	15.00
521056312	●	-	-	-	14.300	0.56299	115.00	185.00	-	16.00
8668440	●	-	-	-	14.400	0.56693	116.00	185.00	-	15.00
521056612	●	-	-	-	14.400	0.56693	116.00	185.00	-	16.00
8668450	●	-	-	-	14.500	0.57087	116.00	185.00	-	15.00
8683450	●	-	-	-	14.500	0.57087	116.00	185.00	-	16.00
8668460	●	-	-	-	14.600	0.57480	117.00	185.00	-	15.00
521057412	●	-	-	-	14.600	0.57480	117.00	185.00	-	16.00
8668470	●	-	-	-	14.700	0.57874	118.00	185.00	-	15.00
521057812	●	-	-	-	14.700	0.57874	118.00	185.00	-	16.00
8668480	●	-	-	-	14.800	0.58268	119.00	185.00	-	15.00
521058212	●	-	-	-	14.800	0.58268	119.00	185.00	-	16.00
8668490	●	-	-	-	14.900	0.58661	120.00	185.00	-	15.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: MEGA COOLER applies only to diameter sizes over 6mm.





List 5210 (Continued)

A BRAND ADO-SUS-5D



SPEED FEED
312

CARBIDE

WXL



2 FLUTE

JOBBER

30°

SHANK
h6

PACKED
1 PIECE

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
521058612	●	-	-	-	14.900	0.58661	120.00	185.00	-	16.00
8668500	●	-	-	-	15.000	0.59055	120.00	185.00	-	15.00
8683500	●	-	-	-	15.000	0.59055	120.00	185.00	-	16.00
8668510	●	-	-	-	15.100	0.59449	121.00	193.00	-	16.00
8668520	●	-	-	-	15.200	0.59843	122.00	193.00	-	16.00
8668525	●	-	-	-	15.250	0.60039	122.00	193.00	-	16.00
8668530	●	-	-	-	15.300	0.60236	123.00	193.00	-	16.00
8668540	●	-	-	-	15.400	0.60630	124.00	193.00	-	16.00
8668550	●	-	-	-	15.500	0.61024	124.00	193.00	-	16.00
8668560	●	-	-	-	15.600	0.61417	125.00	193.00	-	16.00
8668570	●	-	-	-	15.700	0.61811	126.00	193.00	-	16.00
8668580	●	-	-	-	15.800	0.62205	127.00	193.00	-	16.00
521062512	●	5/8	-	-	15.875	0.62500	128.00	193.00	0.625	-
8668590	●	-	-	-	15.900	0.62598	128.00	193.00	-	16.00
8668600	●	-	-	-	16.000	0.62992	128.00	193.00	-	16.00
521063312	●	-	-	-	16.100	0.63386	113.00	184.00	-	18.00
8668650	●	-	-	-	16.500	0.64961	116.00	184.00	-	17.00
8683650	●	-	-	-	16.500	0.64961	116.00	184.00	-	18.00
521065612	●	21/32	-	-	16.669	0.65625	117.00	184.00	0.750	-
8668700	●	-	-	-	17.000	0.66929	119.00	184.00	-	17.00
8683700	●	-	-	-	17.000	0.66929	119.00	184.00	-	18.00
8668750	●	-	-	-	17.500	0.68898	123.00	191.00	-	18.00
8668800	●	-	-	-	18.000	0.70866	126.00	191.00	-	18.00
8668850	●	-	-	-	18.500	0.72835	130.00	198.00	-	19.00
8683850	●	-	-	-	18.500	0.72835	130.00	198.00	-	20.00
8668900	●	-	-	-	19.000	0.74803	133.00	198.00	-	19.00
8683900	●	-	-	-	19.000	0.74803	133.00	198.00	-	20.00
521075012	●	3/4	-	-	19.050	0.75000	134.00	205.00	0.750	-
521075712	●	-	-	-	19.250	0.75787	135.00	205.00	-	20.00
8668950	●	-	-	-	19.500	0.76772	137.00	205.00	-	20.00
8669000	●	-	-	-	20.000	0.78740	140.00	205.00	-	20.00

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Note: MEGA COOLER applies only to diameter sizes over 6mm.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340				7075		(30 HRC)							
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

